



## U. S. STEEL CUSTOMER CONTROLLED SHIPPING POLICY

U. S. Steel will ship product via customer owned or contracted trucks under the following Criteria:

**Timing of Shipment:** All finished inventory should be scheduled for shipment no more than three (3) business days after its availability or the requested shipment date appearing on the purchase order, whichever is later. Customers will be notified that material is available for shipment by a U. S. Steel Service or Sales representative, and provided instructions for scheduling with our Logistics Services Department.

Customer controlled shipments unscheduled for more than ten (10) business days will be shipped via U. S. Steel contract carrier to the address specified on the purchase order. The customer will be notified of the shipment, and be invoiced the actual freight costs incurred, including base rate, fuel surcharge, and other applicable accessorial charges (permits, etc.).

**Equipment and Driver Requirements:** Customer provided trucks and trailers must be in good working order, properly licensed and insured. Trailers must be free of holes, and capable of supporting the load weight. Beveled lumber, edge protectors, rubber belting, and tarps must be properly utilized to secure and protect the cargo.

All drivers must be equipped with appropriate Personal Protection Equipment (PPE), including hard hats, safety glasses, hard soled shoes, long sleeved shirts, and pants. All drivers must have documented training in cargo securement in accordance with the Code of Federal Regulations, 49 CFR 393.100, et seq. All drivers must have industrial environment safety training and follow In-Plant safety rules as posted or instructed. All carriers must have Safety Evaluation Area (SEA "Safe Stats") scores of 75 or greater.

Effective date 8/3/09